



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C3-K-HC
Job Sheet 176802



Part No: C3-K-HC

Job Qty: 1 ea

Part Name: C-Series Remote Hook 3,000 lbs Lift Capacity - Keeperless With Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/1/18

Job Tracking No:

Due Date: 5/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP Rev A 18.03.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/18/18	5/18/18	0.00	0.00	Start Up Stores/Pkg-2		SP
100	Small Fab	1 pcs	5/18/18	5/18/18	0.00	0.50	Small Fab-9		AP
110	QC	1 pcs	5/18/18	5/18/18	0.00	0.00	QC5		SP
120	DC	1 pcs	5/18/18	5/18/18	0.00	0.00	DC		SP
140	Packaging	1 pcs	5/18/18	5/18/18	0.00	0.00	Packaging3		SP
150	QC21-FG	1 Ea	5/18/18	5/18/18	0.00	0.00	QC21		SP

Part Op 100 - Assemble the hook into the cage using the hardware called out on the C3-DHC drawing and torque fasteners to
Descriptions: 1300-1500 in. lbs. 160-190
120 - Photocopy blue file and create labels as per O&OPM-C3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C3-C	Single Cage	1 Ea (1 ea)	90-Start up Operation	5067278
C3-K	C-Series Remote Hook 3,000 lbs Lift Capacity - Keeperless	1 Ea (1 ea)	90-Start up Operation	5065949

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C3-C	1	2	0
	C3-K	1	0	0



Container No: S067405



Part: C3-K-HC

Job No: 176802

Serial No/Batch: S067405

Revision:

Inspector:

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be found.

Plex 5/1/18 12:40 PM Dart.lajeunesse.marie

Date: 05/01/18

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No.: _____ NCR No.: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					